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D429-1056-015
Job Sheet 196581



Part No: D429-1056-015

Job Qty: 1 pcs

Part Name: 429 - Wearplates - OEM Replacement - Full-Length RH + LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/19

Job Tracking No:

Due Date: 7/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D429-1056 REV.B IPP REV:A 18.08.16 NEW ISSUE DD VERF:DP IPP REV:B 18.12.03 AS PER IIN
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S231667



Part: D429 - 1056 - 015

Job No: 196581

Serial No/Batch: S231667

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH18-41 Issue 1.08/08/19, FAA STC

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Flood

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Location: _____ PPP Rev: _____
 135 - Photocopy blue file & type labels per PPP D429-1056-015 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

012904

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5622-1	429 - FWD Wearpad - OEM Replacement - Standard - LH or RH	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	227870 ✓
D5622-3	429 - MID Wearpad - OEM Replacement - Standard - LH or RH	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5135092 ✓
D5622-5	429 - AFT Wearpad - OEM Replacement - Standard - LH or RH	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5227884 ✓
D5622-7	429 - AFT Wearpad - OEM Replacement - Standard - LH or RH	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5134232 ✓
D5623-041	429 - FWD Wearplate - OEM Replacement - LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5128284 ✓
D5623-042	429 - FWD Wearplate - OEM Replacement - RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5227840 ✓
D5623-043	429 - AFT Wearplate - OEM Replacement - LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229125 ✓
D5623-044	429 - AFT Wearplate - OEM Replacement - RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5137479 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5622-1	2	4	0
	D5622-3	4	7	0
	D5622-5	2	5	0
	D5622-7	2	8	0
	D5623-041	1	3	0
	D5623-042	1	2	0
	D5623-043	1	2	0
	D5623-044	1	4	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	☐ Rework ☐ Scrap ☐ Use-as-is	☐ Cross tube ☐ Small Fab ☐ Finishing	☐ Skid-tube ☐ Machining ☐ Large Fab	☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging	☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality
Date: _____	Sequence #: _____	QTY Affected: _____			
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Other/Details:					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -018	Part Number	Description
X					D429-1056-011	WEARPAD KIT
	X				D429-1056-013	WEARPLATE KIT (LH + RH)
		X			D429-1056-015	WEARPLATE KIT (LH + RH)
			X		D429-1056-017	WEARPLATE KIT LH
				X	D429-1056-018	WEARPLATE KIT RH
1		2	1	1	D5622-1	FWD WEARPAD
2		4	2	2	D5622-3	MID WEARPAD
1		2	1	1	D5622-5	AFT WEARPAD
1		2	1	1	D5622-7	AFT WEARPAD
	1	1	1		D5623-041	FWD WEARPLATE ASSY LH
	1	1		1	D5623-042	FWD WEARPLATE ASSY RH
	1	1	1		D5623-043	AFT WEARPLATE ASSY LH
	1	1		1	D5623-044	AFT WEARPLATE ASSY RH